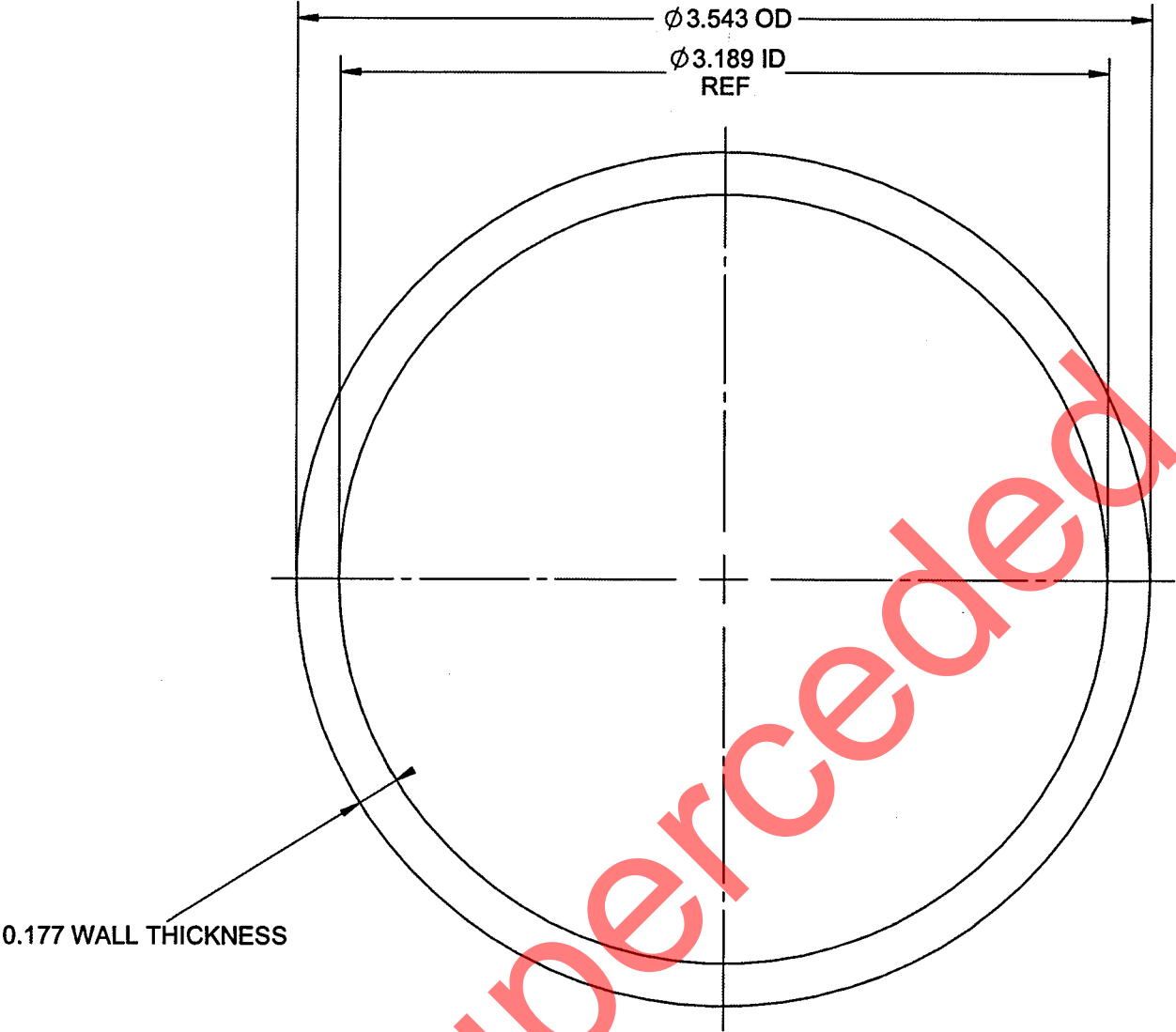


SPECIFICATION CONTROL DRAWING



D6026-XXX CROSSTUBE MATERIAL

WHERE XXX IS THE LENGTH IN INCHES  
EG. 103" LONG TUBE: D6026-103

NOTES:

- 1) MATERIAL: 3.543 OD X 0.177 WALL 7075-T73/T73510/T73511 (WW-T-700/7 OR QQ-A-225/9 OR QQ-A-200/11 OR ASTM B210 OR ASTM B241) SEAMLESS ALUMINUM TUBE.  
MINIMUM ULTIMATE TENSILE STRENGTH = 68 KSI  
MINIMUM YIELD TENSILE STRENGTH = 58 KSI
- 2) FINISH: NONE
- 3) TOLERANCES: PER ANSI H35.2 AS FOLLOWS:  
O.D.: +/- 0.015 MEAN (+/- 0.030 INCLUDING OVALITY)  
WALL: +/-0.013 MEAN (+/- 0.018 INCLUDING ECCENTRICITY)  
LENGTH: XXX +0.500/-0.000  
STRAIGHTNESS: 0.010" DEVIATION / 12" LENGTH
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A
- 8) EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE.  
THE OUTSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS, OR DENTS. DEFECTS UP TO 0.005" MAY BE BLENDED OUT LONGITUDINALLY.  
CIRCUMFERENTIAL GRIND MARKS ARE UNACCEPTABLE.
- 9) CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 AS SOON AS POSSIBLE ONCE MATERIAL IS RECEIVED FROM SUPPLIER. CHEMICAL CONVERSION COAT MUST BE CARRIED OUT BEFORE SENDING THE EXTRUSION TO AN OUTSIDE VENDOR.

RELEASED  
2017-02-10  
ECN 17-510

APPROVED

B	ADDED NOTE 9	ML	17.01.20
A	NEW ISSUE	ML	16.03.24
REV.	DESCRIPTION	BY	DATE
DESIGN	ML	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	JMH	DRAWING NO.	REV. B
MFG. APPR.	LL	D6026	SHEET 1 OF 1
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	CROSSTUBE MATERIAL	NTS
DATE	17.01.20	COPYRIGHT © 2016 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	